

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (withdrawn) A hydrostatic cylinder block comprising:
a cylinder block body having a center bore, a uniformly spaced radially located cylindrical bores and a lip at a first end;
a base plate having a center opening, uniformly spaced radially located arcuate kidney-shaped openings, and a flange that matingly connects to the lip at the first end of the cylinder block;
a wave spring disposed through the center opening of the cylinder block; and
a hub partially disposed through the center opening of the cylinder block.
2. (withdrawn) The hydrostatic cylinder block of claim 1 wherein at a starting position the hub is free from contact with the wave spring.
- 3.. (currently amended) A method of making a cylinder block for a rotatable hydrostatic power member, comprising steps of:
forming a base plate having a center opening with arcuate kidney-shaped uniformly spaced radially located bores and a flange;

forming a cylinder block having a center cylindrical bore,
uniformly spaced radially located cylindrical bores having
a smaller diameter than the center cylindrical bore, and a
lip that extends into and mates with the flange of the base
plate;

securing the base plate to the cylinder block along the lip
and flange;

disposing a wave spring through the center cylindrical bore;

forming a hub and disposing the hub through the center
cylindrical bore so that the hub is partially within the
cylinder block.

4. (original) The method of claim 3 wherein the base plate is formed by near net shaping technologies comprising one of powder metal, forging, stamping, lost foam, or extrusion.
5. (original) The method of claim 4 wherein the cylinder block is formed by near net shaping technologies comprising one of powder metal, forging, stamping, lost foam, or extrusion.
6. (original) The method of claim 4 wherein the hub is formed by near net shaping technologies comprising one of powder metal, forging, stamping, lost foam, or extrusion.
7. (original) The method of claim 3 wherein the base plate is secured to the cylinder block using resistance welding.